



# CRYSTAL PURE

*SYNTHETIC X GRADE COMPRESSOR LUBRICANT*

## BEYOND SYNTHETIC®

Crystal Pure “X” Grade lubricants are pure, inert, ash-less, and non-reactive making them an excellent choice for hyper compressors, and high/low pressure process gas compressors. Crystal-Pure lubricants are insoluble in most process gases, resist dilution by process gases, and are non-poisonous to process catalysts. This provides a lubricant that has extended useful life, and that extends the life of cylinders, rings and packing. Crystal-Pure can be used in compressor services requiring compliance with FDA regulations Title 21, CFR 121.2511; CFR 177.1430; CFR 178.3570; and CFR 178.3910. 1X, 2X grades meet Ingersoll-Rand viscosity requirements; 40X, 60X grades meet Cooper-Bessemer viscosity requirements.

## PERFORMANCE ADVANTAGES

### Environmentally Safe

Crystal Pure is not listed on the EPA’s VHAP (volatile hazardous air pollutants)

### Minimal Disposal Problems

Crystal Pure can be recycled, burned or disposed the same as mineral oil.

### Very Low Moisture Content

Crystal Pure has a low moisture content to increase bearing and oil life.

### Highest Purity

Crystal Pure contains no impurities such as sulfur, vanadium, amines, etc., that can be harmful or reactive to process fluids or poison the catalyst if it enters a process stream.

### Remains Dry

Crystal Pure separates rapidly and completely from water.

### Excellent Heat Transfer Properties

Crystal Pure fluids help keep equipment running cool

### Multi-Viscosity Oil with Excellent Low Temperature Fluidity

Crystal Pure enables one oil to be used throughout the year in colder climates.

### High Temperature Stability

Crystal Pure provides maximum stability at high temperatures.

### High Flash Point

Crystal Pure has a high flash point for maximum safety.

### Compatible with Most Fluids

Crystal Pure can be mixed with mineral oils, PAOs and diester fluids but should not be mixed with glycol or silicone synthetics.

### Wide Seal Compatibility Range

Crystal Pure fluids are compatible with Viton®, neoprene, Buna N (except high ACN), silicone, polyurethane ester, epichlorohydrin, polysulfide, ethylene / acrylic, polycrylate, fluoroelastomer, propylene oxide, chlorosulfonated polyethylene, chlorinated polyethylene, Kalrez®, Nordel®, fluoroelastomer, nitrile and others. It is not for use with EPDM or EPR elastomers. Viton®, Kalrez® and Nordel® are registered trademarks of E.I. DuPont.

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Typical Properties*	Method	1X	2X	40X	60X
Viscosity	ASTM D445				
cSt @ 40°C		79	118	177	377
cSt @ 100°C		12.3	15.1	17.6	29
ISO Grade		68	100	150	320
Pour Point, °F/°C	D-92	(-50/-45)	(-45/-42)	(-40/-40)	(-35/-37)

*\*Properties are typical and may vary.*